

# EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING



**Having satisfied the requirements of the EWF Manufacturer Certification System for the following Scheme(s):**

**Welding Quality Management Scheme EN ISO 3834 Part 2 (Doc. EWF 636 – Part 1)**

**Company:** Cleveland Bridge (UK) Ltd

**The Unit:** N/A

**Located in:** Darlington

**is certified for the product(s):**

Heavy section structural steelwork for civil and offshore structures

**with the scope of work stated in the attached Schedule**

**Certificate number and revision status:** 08003/GB – Rev. 2

**First Issue date:** 04/08/2011

**Current issue date:** 30/04/2018

**Date of expiry:** 25/04/2023

**ANBCC Governing Board Representative**  
Julio Tolaini

**Scheme Manager**  
Chris Eady

TWI Certification Ltd, United Kingdom



This certificate is subject to the rules established by EWF for the certification of Companies

# EWF Manufacturer Certification System

## SCHEDULE

Schedule Revision Date 30/04/2018 Rev. 7

Related to Certificate Number 08003/GB Rev. 2

**Product/Construction standard(s)**

BS EN 1090-2

**Alternative Standard(s) (refer to EN ISO 3834-5, clause 2.1 b)**

EEMUA 158 / AWS D1.1 / DNVGL-OS-C401 / N.S.S.S

**Welding Process(es) (EN ISO 4063)**

MMA (111) / SAW (121) / MAG (135) / FCAW (136) / Stud Welding (783)

**Parent Material Group(s) (CEN ISO/TR 15608)**

Group 1 / Group 2 / Group 3

**Responsible Welding Coordination Personnel**

Scheme	Name (Qualification)	Job Title	Technical knowledge
ISO 3834	D Baker , EWS/TWS, CSWIP 3.1	Welding Engineer	Comprehensive
	M Dickinson, C & G Pt 3 Welding	QC & Welding Technician	Specific

**ANBCC Governing Board Representative**

Julio Tolaini



**Scheme Manager**

Chris Eady





# INTERNATIONAL INSTITUTE OF WELDING

Having satisfied the requirements of the  
IIW Manufacturer Certification Scheme  
according to ISO 3834



**Company:** Cleveland Bridge (UK) Ltd

**The Unit:** N/A

**Located in:** Darlington

is certified in accordance with

**BS EN ISO 3834 Part 2**

**For the product(s):** Heavy section structural steelwork for civil and offshore structures

with the scope of work stated in the attached Schedule

**Certificate number and revision status:** 08003/GB – Rev. 2

**First issue date:** 04/08/2011

**Current issue date:** 30/04/2018

**Date of expiry:** 25/04/2023

**ANBCC Governing Board Representative**

Julio Tolaini

**Scheme Manager**

Chris Eady

TWI Certification Ltd, United Kingdom



This Certificate is subject to the rules established by IIW  
for the certification of Companies





# IIW Manufacturer Certification Scheme

## SCHEDULE

Schedule Revision Date 30/04/2018 Rev. 7

Related to Certificate Number 08003/GB Rev. 2

**Product/Construction standard(s)**  
BS EN 1090-2

**Alternative Standard(s) (refer to ISO 3834-5, clause 2.1 b)**  
EEMUA 158 / AWS D1.1 / DNVGL-OS-C401 / N.S.S.S

**Welding Process(es) (ISO 4063)**  
MMA (111) / SAW (121) / MAG (135) / FCAW (136) / Stud Welding (783)

**Parent Material Group(s) (ISO/TR 15608)**  
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Name (Qualification)	Job Title	Technical knowledge
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M Dickinson, C & G Pt 3 Welding	QC & Welding Technician	Specific

**ANBCC Governing Board Representative**  
Julio Tolaini

**Scheme Manager**  
Chris Eady



The standards and documents referred in the certificate and schedule are those valid at the time of certification



# **TWI Certification Ltd**

## **Welding Fabricator Certification Scheme**

*Registration Number 08003/GB Rev 2*

*This is to Certify that*

### ***Cleveland Bridge (UK) Ltd***

*has been assessed in accordance with the  
Rules of the scheme in respect of their control  
of welding operations involved in the manufacture of:*

***Heavy section structural steelwork for civil and offshore  
structures***

*as shown on the attached Schedule*

*The Company's Welding Management System  
complies with ISO 3834 Part 2 and EWF/IIW requirements*

*Full details are held on the TWI register of Certified Companies*

A handwritten signature in black ink, appearing to be 'M. J. ...', located above the Chairman's title.

Chairman  
Certification Management Board

A handwritten signature in black ink, appearing to be 'P. G. ...', located above the Scheme Manager's title.

Scheme Manager



## Schedule

*Cleveland Bridge (UK) Ltd  
Cleveland House  
Yarm Road  
Darlington  
Co Durham  
DL1 4DE*

*Registration Number 08003/GB*

*Issue 3*

*Valid: 30 April 2018 to 25 April 2023*

*(subject to satisfactory periodic surveillance)*

### ***Product range:***

*Heavy section structural steelwork for civil and offshore structures*

### ***Materials***

*Group 1 Carbon steel*

*Group 2 Thermomechanically treated steels*

*Group 3 Quenched and tempered steel*

A handwritten signature in black ink, appearing to be 'M. J. ...'.

Chairman  
Certification Management Board

A handwritten signature in black ink, appearing to be 'C. ...'.

Scheme Manager