

EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING



Having satisfied the requirements of the EWF Manufacturer Certification System for the following Scheme(s):

Welding Quality Management Scheme EN ISO 3834 Part 2 (Doc. EWF 636 – Part 1)

Company: Cleveland Bridge (UK) Ltd

The Unit: N/A

Located in: Darlington

is certified for the product(s):

Heavy section structural steelwork for civil and offshore structures

with the scope of work stated in the attached Schedule

Certificate number and revision status: 08003/GB – Rev. 2

First Issue date: 04/08/2011

Current issue date: 30/04/2018

Date of expiry: 25/04/2023

ANBCC Governing Board Representative
Julio Tolaini

Scheme Manager
Chris Eady

TWI Certification Ltd, United Kingdom



This certificate is subject to the rules established by EWF for the certification of Companies

EFW Manufacturer Certification System

SCHEDULE

Schedule Revision Date 30/04/2018 Rev. 7

Related to Certificate Number 08003/GB Rev. 2

Product/Construction standard(s)

BS EN 1090-2

Alternative Standard(s) (refer to EN ISO 3834-5, clause 2.1 b)

EEMUA 158 / AWS D1.1 / DNVGL-OS-C401 / N.S.S.S

Welding Process(es) (EN ISO 4063)

MMA (111) / SAW (121) / MAG (135) / FCAW (136) / Stud Welding (783)

Parent Material Group(s) (CEN ISO/TR 15608)

Group 1 / Group 2 / Group 3

Responsible Welding Coordination Personnel

| Scheme | Name (Qualification) | Job Title | Technical knowledge |
|----------|---------------------------------|-------------------------|---------------------|
| ISO 3834 | D Baker , EWS/TWS, CSWIP 3.1 | Welding Engineer | Comprehensive |
| | M Dickinson, C & G Pt 3 Welding | QC & Welding Technician | Specific |

ANBCC Governing Board Representative

Julio Tolaini



Scheme Manager

Chris Eady





INTERNATIONAL INSTITUTE OF WELDING

Having satisfied the requirements of the
IIW Manufacturer Certification Scheme
according to ISO 3834



Company: Cleveland Bridge (UK) Ltd

The Unit: N/A

Located in: Darlington

is certified in accordance with

BS EN ISO 3834 Part 2

For the product(s): Heavy section structural steelwork for civil and offshore structures

with the scope of work stated in the attached Schedule

Certificate number and revision status: 08003/GB – Rev. 2

First issue date: 04/08/2011

Current issue date: 30/04/2018

Date of expiry: 25/04/2023

ANBCC Governing Board Representative

Julio Tolaini

Scheme Manager

Chris Eady

TWI Certification Ltd, United Kingdom



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for the certification of Companies





IIW Manufacturer Certification Scheme

SCHEDULE

Schedule Revision Date 30/04/2018 Rev. 7

Related to Certificate Number 08003/GB Rev. 2

Product/Construction standard(s)
BS EN 1090-2

Alternative Standard(s) (refer to ISO 3834-5, clause 2.1 b)
EEMUA 158 / AWS D1.1 / DNVGL-OS-C401 / N.S.S.S

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| M Dickinson, C & G Pt 3 Welding | QC & Welding Technician | Specific |

ANBCC Governing Board Representative
Julio Tolaini

Scheme Manager
Chris Eady



The standards and documents referred in the certificate and schedule are those valid at the time of certification



TWI Certification Ltd

Welding Fabricator Certification Scheme

Registration Number 08003/GB Rev 2

This is to Certify that

Cleveland Bridge (UK) Ltd

*has been assessed in accordance with the
Rules of the scheme in respect of their control
of welding operations involved in the manufacture of:*

***Heavy section structural steelwork for civil and offshore
structures***

as shown on the attached Schedule

***The Company's Welding Management System
complies with ISO 3834 Part 2 and EWF/IIW requirements***

Full details are held on the TWI register of Certified Companies

A handwritten signature in black ink, appearing to be 'M. J. ...', located below the Chairman's title.

Chairman
Certification Management Board

A handwritten signature in black ink, appearing to be 'P. G. ...', located below the Scheme Manager's title.

Scheme Manager



Schedule

*Cleveland Bridge (UK) Ltd
Cleveland House
Yarm Road
Darlington
Co Durham
DL1 4DE*

Registration Number 08003/GB

Issue 3

Valid: 30 April 2018 to 25 April 2023

(subject to satisfactory periodic surveillance)

Product range:

Heavy section structural steelwork for civil and offshore structures

Materials

Group 1 Carbon steel

Group 2 Thermomechanically treated steels

Group 3 Quenched and tempered steel

A handwritten signature in black ink, appearing to be 'M. J. ...'.

Chairman
Certification Management Board

A handwritten signature in black ink, appearing to be 'C. ...'.

Scheme Manager